



Optional one-piece panel shown

Speed-Commander™ 1400 SEL Food-Master

High performance door for the food industry
Interior door openings up to 14'0" w x 16'0" h



Speed-Commander™ 1400 SEL Food-Master

Stainless steel options meet all requirements

Features

Application	Interior
Model / Classification	1400 SEL Food-Master / Fabric
Size range	Maximum 14'0" w x 16'0" h
Technology	Direct-drive, sectional panel
Operating speed	Opening 80" IPS Closing 30" IPS
Panel	Patented, sectional design, heavy-duty aluminum hinge profiles Optional: One-piece with spring steel stiffeners inside welded / sealed pockets Material: Standard: 40 oz. / sq. yard, nylon-reinforced, puncture resistant PVC. Optional: 90 oz. / sq. yard 100 percent FDA approved white polyurethane.
Vision	One full-width, clear PVC starting approximately 52" off floor
Custom panel imprints	Logos, photos or text Digitally printed onto panel UV treated and waterproof Maximum image size 7'0" wide X 3'0" high
Resistance to wind load	Consult factory
Guide tracks	12 ga. hot-dipped galvanized steel One-piece with removable front cover: 7-1/4" wide X 4-1/2" projection Optional: Stainless steel
Hoods	Optional: Galvanized steel or stainless steel
Safety	8'0" high light grid built into guide tracks
Control	NEMA 4X Smart Start™ NXT 208 to 575 v / 3-phase / 60 Hz voltage input Optional: HFCB NEMA 3 Smart Start NXT 230 v / 1-phase 60 Hz voltage input Optional: UPS emergency battery pack (Requires use of HFCB 1-phase control box).
Activation options	Push button / Pull cord / Motion detector / Presence detector Induction loop detector (wire/sealant by others) / Remote control Touchless switch (several models) Consult factory for additional options
Accessories	LED Lite-Advance / SmartControl M2M / ScanProtect Wireless Crash Alert / Customized energy analysis report
Emergency	Hand crank. Optional: chain hoist
Compliance	Door complies with requirements of UL325
Warranty	5 & 2 Year: Motor/gearbox (excluding catch) and panel material 5 years, materials & workmanship All other mechanical and electrical components free from defects, 2 years



Optional one-piece panel shown

Choose only the stainless steel components required

Design a Food-Master door choosing only stainless options the application requires: Roll tube / shaft, motor cover, guide tracks and all hardware. The standard is a 40 oz. white PVC. An optional 90 oz., 100 percent FDA approved white polyurethane panel material is available. A vision area is unavailable with the 90 oz. material to maintain FDA acceptance. With either material, the panel maintains stability via spring steel stiffeners located in completely sealed panel pockets.



NEMA 4X Smart Start™ NXT control box simplifies installation

A distribution block accepts the activation and protection device wiring; main power cables feed through pre-drilled holes on the bottom of the box where the individual wires, with pre-wired removable terminal blocks, plug into the circuit board. Extra ports on the control board allowing for firmware upgrades and future expansion. A USB port is available for maintenance monitoring.

