



Optional one-piece panel shown

# Speed-Commander™ 1400 SEL Food-Master

High performance door for the food industry  
Interior door openings up to 14'0" w x 16'0" h



# Speed-Commander™ 1400 SEL Food-Master

## Stainless steel options meet all requirements

### Features

<b>Application</b>	Interior
<b>Model / Classification</b>	1400 SEL Food-Master / Fabric
<b>Size range</b>	Maximum 14'0" w x 16'0" h
<b>Technology</b>	Direct-drive, sectional panel
<b>Operating speed</b>	Opening 80" IPS Closing 30" IPS
<b>Panel</b>	Patented, sectional design, heavy-duty aluminum hinge profiles Optional: One-piece with spring steel stiffeners inside welded / sealed pockets Material: Standard: 40 oz. / sq. yard, nylon-reinforced, puncture resistant PVC. Optional: 90 oz. / sq. yard 100 percent FDA approved white polyurethane.
<b>Thermal insulation</b> U-value (metric) in W/(m <sup>2</sup> ·K) U-value (imperial) in BTU/(h·ft <sup>2</sup> ·°F)	Consult factory
<b>Vision</b>	One full-width, clear PVC starting approximately 52" off floor
<b>Custom panel imprints</b>	Logos, photos or text Digitally printed onto panel UV treated and waterproof Maximum image size 7'0" wide X 3'0" high
<b>Resistance to wind load</b>	Consult factory
<b>Guide tracks</b>	12 ga. galvanized steel One-piece with removable front cover: 7-1/4" wide X 4-1/2" projection Optional: Stainless steel
<b>Hoods</b>	Optional: Galvanized steel or stainless steel
<b>Safety</b>	8'0" high light grid built into guide tracks
<b>Control</b>	NEMA 4X Smart Start™ NXT 208 to 575 v / 3-phase / 60 Hz voltage input Optional: HFCB NEMA 3 Smart Start NXT 230 v / 1-phase 60 Hz voltage input Optional: UPS emergency battery pack (Requires use of HFCB 1-phase control box).
<b>Activation options</b>	Push button / Pull cord / Motion detector / Presence detector Induction loop detector (wire/sealant by others) / Remote control Touchless switch (several models) Consult factory for additional options
<b>Accessories</b>	LED Lite-Advance / SmartControl M2M / ScanProtect Wireless Crash Alert / Remote Keypad / Energy Analysis Report
<b>Emergency</b>	Hand crank. Optional: chain hoist
<b>Compliance</b>	Door complies with requirements of UL325
<b>Warranty</b>	5 & 2 Year: Motor/gearbox (excluding catch) and panel material 5 years, materials & workmanship All other mechanical and electrical components free from defects, 2 years



Optional one-piece panel shown

### Choose only the stainless steel components required

Design a Food-Master door choosing only stainless options the application requires: Roll tube / shaft, motor cover, guide tracks and all hardware. The standard is a 40 oz. white PVC. An optional 90 oz., 100 percent FDA approved white polyurethane panel material is available. A vision area is unavailable with the 90 oz. material to maintain FDA acceptance. With either material, the panel maintains stability via spring steel stiffeners located in completely sealed panel pockets.



### NEMA 4X Smart Start™ NXT control box simplifies installation

A distribution block accepts the activation and protection device wiring; main power cables feed through pre-drilled holes on the bottom of the box where the individual wires, with pre-wired removable terminal blocks, plug into the circuit board. Extra ports on the control board allowing for firmware upgrades and future expansion. A USB port is available for maintenance monitoring.

