Speed-Commander™ 1400 SEL
Food-Master

High performance door for the food industry
Interior door openings up to 14’0” w x 16’0” h
**Speed-Commander™ 1400 SEL Food-Master**

Stainless steel options meet all requirements

### Features

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<th>Application</th>
<th>Interior</th>
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<tr>
<td>Model / Classification</td>
<td>1400 SEL Food-Master / Fabric</td>
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<tr>
<td>Size range</td>
<td>Maximum 14'0&quot; w x 16'0&quot; h</td>
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<td>Technology</td>
<td>Direct-drive, sectional panel</td>
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| Operating speed   | Opening 80" IPS  
Closing 30" IPS |
| Panel             | Patented, sectional design, heavy-duty aluminum hinge profiles  
Optional: One-piece with spring steel stiffeners inside welded / sealed pockets  
Material: Standard: 40 oz. / sq. yard, nylon-reinforced, puncture resistant PVC.  
Optional: 90 oz. / sq. yard 100 percent FDA approved white polyurethane. |
| Thermal insulation  | U-value (metric) in W/(m²·K)  
U-value (imperial) in BTU/(h·ft²·ºF) |
| Vision            | One full-width, clear PVC starting approximately 52" off floor |
| Custom panel imprints | Logos, photos or text  
Digitally printed onto panel UV treated and waterproof  
Maximum image size 7'0" wide X 3'0" high |
| Resistance to wind load | Consult factory |
| Guide tracks      | 12 ga. galvanized steel  
One-piece with removable front cover: 7-1/4" wide X 4-1/2" projection  
Optional: Stainless steel |
| Hoods             | Optional: Galvanized steel or stainless steel |
| Safety            | 8'0" high light grid built into guide tracks |
| Control           | NEMA 4X Smart Start™ NXT  
208 to 575 v / 3-phase / 60 Hz voltage input  
Optional: HFCB NEMA 3 Smart Start NXT  
230 v / 1-phase 60 Hz voltage input  
Optional: UPS emergency battery pack  
(Requires use of HFCB 1-phase control box). |
| Activation options | Push button / Pull cord / Motion detector / Presence detector  
Induction loop detector (wire/sealant by others) / Remote control  
Touchless switch (several models)  
Consult factory for additional options |
| Accessories       | LED Lite-Advance / SmartControl M2M / ScanProtect  
Wireless Crash Alert / Remote Keypad / Energy Analysis Report |
| Emergency         | Hand crank.  
Optional: chain hoist |
| Compliance        | Door complies with requirements of UL325 |
| Warranty          | 5 & 2 Year: Motor/gearbox (excluding catch) and panel material  
5 years, materials & workmanship  
All other mechanical and electrical components free from defects, 2 years |

### Optional one-piece panel shown

**Choose only the stainless steel components required**

Design a Food-Master door choosing only stainless options the application requires:

- Roll tube / shaft, motor cover, guide tracks and all hardware. The standard is a 40 oz. white PVC. An optional 90 oz., 100 percent FDA approved white polyurethane panel material is available. A vision area is unavailable with the 90 oz. material to maintain FDA acceptance. With either material, the panel maintains stability via spring steel stiffeners located in completely sealed panel pockets.

**NEMA 4X Smart Start™ NXT control box simplifies installation**

A distribution block accepts the activation and protection device wiring; main power cables feed through pre-drilled holes on the bottom of the box where the individual wires, with pre-wired removable terminal blocks, plug into the circuit board. Extra ports on the control board allowing for firmware upgrades and future expansion. A USB port is available for maintenance monitoring.

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